SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY

Product Identifier
- Product Form: Substance
- Product Name: Dakota Gold
- Synonyms: Dakota Gold Dried Distillers Grains with Solubles, Dakota Gold DDGS

Intended Use of the Product
- Use of the Substance/Mixture: Animal feed

Name, Address, and Telephone of the Responsible Party
- Company: POET Nutrition, LLC.
  4506 N. Lewis Ave
  Sioux Falls, SD 57104
  T 888-327-8799
  DakotaGold.com

Emergency Telephone Number
- Emergency number: 800-633-8253 (PERS)

SECTION 2: HAZARDS IDENTIFICATION

Classification of the Substance or Mixture
- Comb. Dust

Label Elements
- GHS-US Labeling
  - Signal Word (GHS-US): Warning

Other Hazards
- Other Hazards Not Contributing to the Classification: Exposure may aggravate those with pre-existing eye, skin, or respiratory conditions.

Unknown Acute Toxicity (GHS-US): Not available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Substances</th>
<th>Product identifier</th>
<th>% (w/w)</th>
<th>Classification (GHS-US)</th>
</tr>
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<tbody>
<tr>
<td>Dakota Gold</td>
<td>CAS not assigned</td>
<td>100</td>
<td>Comb. Dust</td>
</tr>
</tbody>
</table>

Full text of H-phrases: see section 16

SECTION 4: FIRST AID MEASURES

Description of First Aid Measures
- General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
- Inhalation: When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists
- Skin Contact: Remove contaminated clothing. Drench affected area with water for at least 15 minutes. Obtain medical attention if irritation persists
- Eye Contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation persists
- Ingestion: Rinse mouth. Do not induce vomiting. Seek medical attention if a large amount is swallowed.

Most Important Symptoms and Effects Both Acute and Delayed
- General: Not expected to present a significant hazard under anticipated conditions of normal use.
Dakota Gold
Safety Data Sheet
according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Inhalation: Prolonged contact with large amounts of dust may cause mechanical irritation.

Skin Contact: Prolonged contact with large amounts of dust may cause mechanical irritation.

Eye Contact: Repeated or prolonged contact will cause mechanical irritation.

Ingestion: If a large quantity has been ingested: Gastrointestinal irritation. May cause nausea, vomiting, and diarrhea.

Chronic Symptoms: Not available.

Indication of Any Immediate Medical Attention and Special Treatment Needed
If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: FIREFIGHTING MEASURES

Suitable Extinguishing Media: Use extinguishing media appropriate for surrounding fire.

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

Special Hazards Arising From the Substance or Mixture
- Fire Hazard: Not considered flammable but may burn at high temperatures.
- Explosion Hazard: Avoid dust clouds in combination with static electricity. Dust explosion hazard in air.
- Reactivity: Hazardous reactions will not occur under normal conditions. Dust clouds can be explosive.

Advice for Firefighters
- Precautionary Measures Fire: Exercise caution when fighting any chemical fire.
- Firefighting Instructions: Use water spray or fog for cooling exposed containers. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.
- Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.
- Hazardous Combustion Products: Carbon oxides (CO, CO₂).
- Other information: Risk of dust explosion.

Reference to Other Sections
Refer to section 9 for flammability properties.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures
- General Measures: Use special care to avoid static electric charges. Keep away from heat/sparks/open flames/hot surfaces. – No smoking. Handle in accordance with good industrial hygiene and safety practice. Avoid prolonged contact with eyes, skin and clothing.
- For Non-Emergency Personnel
  - Protective Equipment: Use appropriate personal protection equipment (PPE).
- For Emergency Personnel
  - Protective Equipment: Equip cleanup crew with proper protection. Use appropriate personal protection equipment (PPE).
  - Emergency Procedures: Ventilate area.

Environmental Precautions
Prevent entry to sewers and public waters.

Methods and Material for Containment and Cleaning Up
- For Containment: Avoid generation of dust during clean-up of spills. Use only non-sparking tools.
- Methods for Cleaning Up: Clear up spills immediately and dispose of waste safely. Avoid generation of dust during clean-up of spills. Use only non-sparking tools. Use explosion proof vacuum during cleanup, with appropriate filter, do not mix with other materials. Contact competent authorities after a spill.

Reference to Other Sections
See heading 8, Exposure Controls and Personal Protection.

SECTION 7: HANDLING AND STORAGE

Precautions for Safe Handling
- Additional Hazards When Processed: Avoid dust production. Accumulation and dispersion of dust with an ignition source can cause a combustible dust explosion, keep dust levels to a minimum and follow applicable regulations. Do not pressurize, cut, or weld containers.
Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work. Do no eat, drink or smoke when using this product.

Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Proper grounding procedures to avoid static electricity should be followed. Ground/bond container and receiving equipment. Use explosion-proof electrical, ventilating, and lighting equipment. Comply with applicable regulations.

Storage Conditions: Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep/Store away from extremely high or low temperatures, direct sunlight, heat sources, ignition sources, open flames, incompatible materials.

Incompatible Materials: Strong acids, strong bases, strong oxidizers.

Specific End Use(s)
Animal Feed & Ethanol Production

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters
No Occupational Exposure Limits (OELs) have been established for this product or its chemical components.

Exposure Controls

Appropriate Engineering Controls: Ensure all national/local regulations are observed. Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof equipment. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas.


Materials for Protective Clothing: Chemically resistant materials and fabrics.

Hand Protection: Wear chemically resistant protective gloves.

Eye Protection: Chemical goggles or safety glasses.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: Use NIOSH-approved air-purifying or supplied-air respirator where airborne concentrations of dust are expected to exceed exposure limits.

Thermal Hazard Protection: Wear suitable protective clothing.

Other Information: When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Solid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Granular solid, dry solid, golden yellow</td>
</tr>
<tr>
<td>Odor</td>
<td>Slight grain odor</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>Not available</td>
</tr>
<tr>
<td>pH</td>
<td>Not available</td>
</tr>
<tr>
<td>Relative Evaporation Rate (butylacetate=1)</td>
<td>Not available</td>
</tr>
<tr>
<td>Melting Point</td>
<td>Not available</td>
</tr>
<tr>
<td>Freezing Point</td>
<td>Not available</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>Not available</td>
</tr>
<tr>
<td>Flash Point</td>
<td>Not available</td>
</tr>
<tr>
<td>Auto-ignition Temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not available</td>
</tr>
<tr>
<td>Lower Flammable Limit</td>
<td>Not available</td>
</tr>
<tr>
<td>Upper Flammable Limit</td>
<td>Not available</td>
</tr>
</tbody>
</table>
**Vapor Pressure**: Not available

**Relative Vapor Density at 20 °C**: Not available

**Relative Density**: Not available

**Specific Gravity**: Not available

**Solubility**: Not available

**Log Pow**: Not available

**Log Kow**: Not available

**Viscosity, Kinematic**: Not available

**Viscosity, Dynamic**: Not available

**Explosion Data – Sensitivity to Mechanical Impact**: Not available

**Explosion Data – Sensitivity to Static Discharge**: Combustible dust

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**SECTION 10: STABILITY AND REACTIVITY**

**Reactivity**: Hazardous reactions will not occur under normal conditions. Dust clouds can be explosive.

**Chemical Stability**: Dust clouds can be explosive.

**Possibility of Hazardous Reactions**: Hazardous polymerization will not occur.

**Conditions to Avoid**: Direct sunlight. Extremely high or low temperatures. Open flame. Ignition sources. Incompatible materials.

**Incompatible Materials**: Strong acids, strong bases, strong oxidizers.

**Hazardous Decomposition Products**: Carbon oxides (CO, CO2).

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**SECTION 11: TOXICOLOGICAL INFORMATION**

**Information on Toxicological Effects - Product**

**Acute Toxicity**: Not classified.

**LD50 and LC50 Data**: Not available.

**Skin Corrosion/Irritation**: Not classified.

**Serious Eye Damage/Irritation**: Not classified.

**Respiratory or Skin Sensitization**: Not classified.

**Germ Cell Mutagenicity**: Not classified.

**Teratogenicity**: Not available.

**Carcinogenicity**: Not classified.

**Specific Target Organ Toxicity (Repeated Exposure)**: Not classified.

**Reproductive Toxicity**: Not classified.

**Specific Target Organ Toxicity (Single Exposure)**: Not classified.

**Aspiration Hazard**: Not classified.

**Symptoms/Injuries After Inhalation**: Prolonged contact with large amounts of dust may cause mechanical irritation.

**Symptoms/Injuries After Skin Contact**: Prolonged contact with large amounts of dust may cause mechanical irritation.

**Symptoms/Injuries After Eye Contact**: Repeated or prolonged contact will cause mechanical irritation.

**Symptoms/Injuries After Ingestion**: If a large quantity has been ingested: Gastrointestinal irritation. May cause nausea, vomiting, and diarrhea.

**Information on Toxicological Effects - Ingredient(s)**

**LD50 and LC50 Data**: Not available.

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**SECTION 12: ECOLOGICAL INFORMATION**

**Toxicity**: Not available

**Persistence and Degradability**: Not available.

**Bioaccumulative Potential**: Not available.

**Mobility in Soil**: Not available.

**Other Adverse Effects**

**Other Information**: Avoid release to the environment.
**SECTION 13: DISPOSAL CONSIDERATIONS**

Waste Disposal Recommendations: Dispose of waste material in accordance with all local, regional, national, provincial, territorial and international regulations.

**SECTION 14: TRANSPORT INFORMATION**

In Accordance With ICAO/IATA/DOT/TDG

**UN Number**  Not regulated for transport.

**UN Proper Shipping Name**  Not regulated for transport.

**Additional Information**  Not regulated for transport.

**Transport by sea**  Not regulated for transport.

**Air transport**  Not regulated for transport.

**SECTION 15: REGULATORY INFORMATION**

**US Federal Regulations**

Neither this product nor its chemical components appear on any US federal lists.

**US State Regulations**

Neither this product nor its chemical components appear on any US state lists.

**Canadian Regulations**

<table>
<thead>
<tr>
<th>Dakota Gold</th>
<th>Uncontrolled product according to WHMIS classification criteria.</th>
</tr>
</thead>
</table>

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by CPR.

**SECTION 16: OTHER INFORMATION**

**Revision date**  : 06/28/2019

**Other Information**  : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

**GHS Full Text Phrases:**

<table>
<thead>
<tr>
<th>Comb. Dust</th>
<th>Combustible Dust</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>May form combustible dust concentrations in air.</td>
</tr>
</tbody>
</table>

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

North America GHS US 2012 & WHMIS